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ABSTRACT

Sub 85

5 In machining a pocket 1, installing therein a rolling  
element, tools 7, 8 are prepared whose milling parts 5, 8a have  
contours which coincide with the sectional configuration of the  
5 pocket resulting when the pocket has been machined along a  
retainer radial direction Z, and the milling parts 5, 8a of the  
tools 7, 8 are inserted into a prepared hole for the pocket which  
is provided in advance and are then translated in a retainer  
revolving direction Y and axial direction X, respectively, for  
10 forming the pocket. Accordingly, it is possible to provide a  
retainer for rolling bearings that has high accuracy in  
machining pockets and which is suitable for an integral  
one-piece retainer.

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